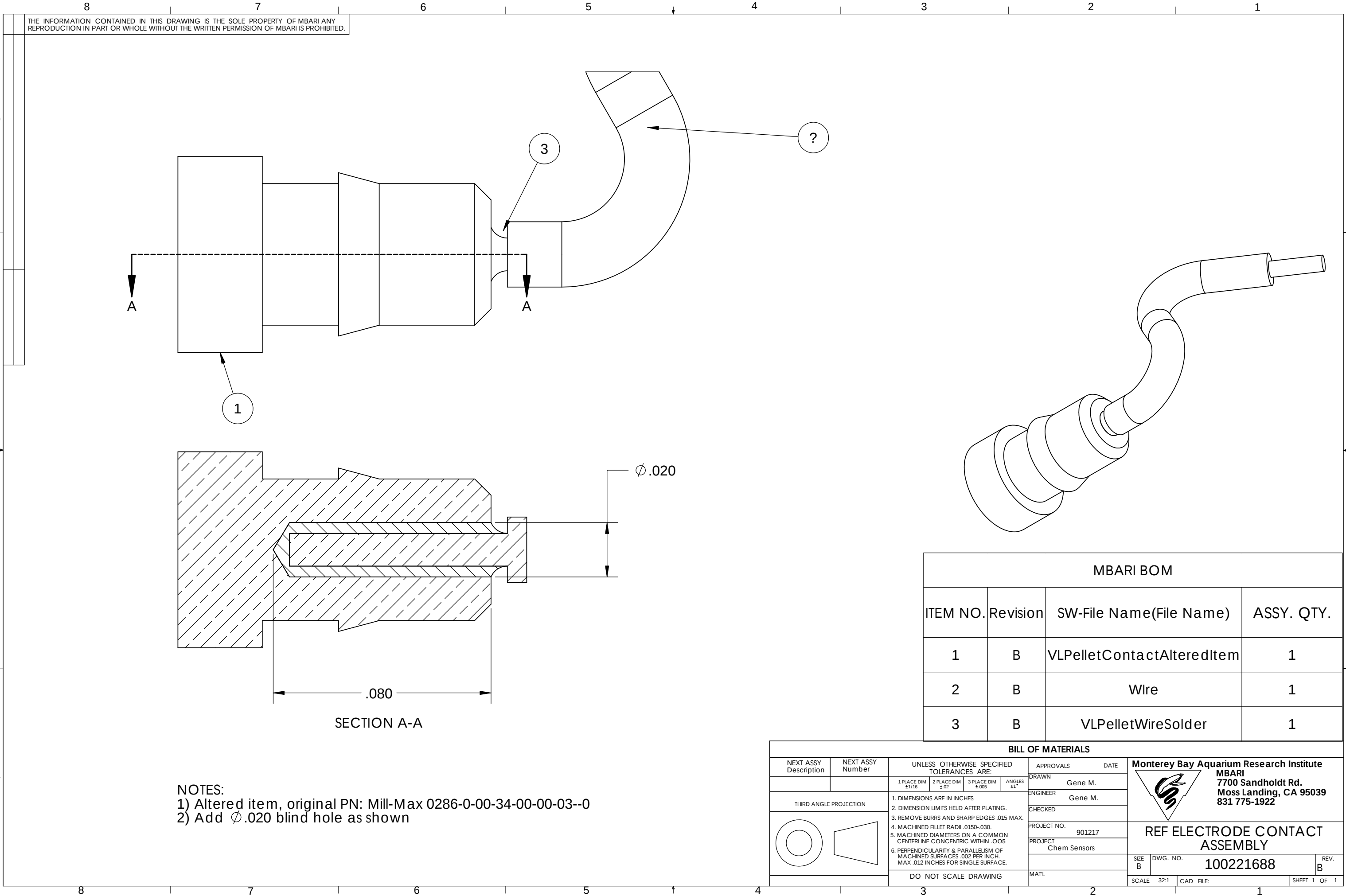




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NOTES:
1) Altered item, original PN: Mill-Max 0286-0-00-34-00-00-03--0
2) Add ϕ .020 blind hole as shown

MBARI BOM			
ITEM NO.	Revision	SW-File Name(File Name)	ASSY. QTY.
1	B	VLPelletContactAlteredItem	1
2	B	Wire	1
3	B	VLPelletWireSolder	1

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922 
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.			
						CHECKED				
						PROJECT NO.	901217			
PROJECT	Chem Sensors									
						MAT'L		SIZE B	DWG. NO. 100221688	REV. B
		DO NOT SCALE DRAWING						SCALE 32:1	CAD FILE:	SHEET 1 OF 1